

PACE

INFO SHEET

Comes with 5 Free Nozzles!



• Rework Extra Large Boards with High Precision

Incorporates unique patented heater technology and designed for board handling capability up to 24" x 24" (610mm x 610mm)

• Powerful, Height Adjustable Bottom Heater

An array of 7 IR emitters capable of preheating large, high mass assemblies, with height adjustment up to 1.5" (38mm).

• High Definition Alignment System with **Quad-Field Imaging**

Allows all four corners of the component to be viewed under HD magnification. Ideal for oversized BGAs or fine-pitch QFPs.



Inductive-Convection Heater pre-heats the air in a cyclonic fashion around the induction coil before it enters the inner chamber.

After entering the inner chamber, the pre-heated air is instantly heated to target temperature.





High-Definition Vision Overlay System



Height Adjustable Bottom Heater



Automated Alignment System with Quad-Field Imaging

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PACE Worldwide 346 Grant Road Vass, NC 28394

phone 910.695.7223 toll free 877.882.7223 (PACE) 910.695.1594 fax email acaplan@paceworldwide.com



Leaders in the industry since 1958

TF2800 Specifications

Part Numbers	8007-0582 (120 VAC Unit)	8007-0583 (230 VAC Unit)
Power Requirements	120 VAC, 50/60 Hz (2200 Watts maximum). Requires dedicated 20 A supply.	230 VAC, 50 Hz (2200 Watts maximum). Requires dedicated 10 A supply.
Dimensions	737mm (29") H x 1118mm (44") W x 965mm (38") D	
Weight (Without Computer)	90kg (200lbs)	
Top-side Heater	Inductive-Convection Heater, 300 Watts	
Bottom-side Preheater with Adjustable Working Height	Medium/Long wave IR, 1900 Watts; 405mm (16") x Adjustable working height from lowest posit	: 405mm (16"); (1 x 1000 Watts & 6 x 150 Watts) ion up to 38mm (1.5") closer to the PCB
Active Cooling Capability	Standard, offers swift, yet controlled compone	nt/PCB cooling, directly through the nozzle
High Sensitivity Vacuum Pick	Pick is counterweight balanced, and utilizes an optical sen ensuring delicate placement and pick up of parts	sor and precision high temperature linear ball bearings, s from PCB. Includes seven (7) Vacuum Picks
Precision Placement Capability	Advanced professional placement system utilizing a step precise movement, with no drift, allowing f	pper motor and position encoding provides smooth, or repeatable and accurate placement.
Placement Accuracy	Stepper motor with precision position	ning of to 28µm (.0011") accuracy
Integrated Board Support Beam	2 standard supports, 1 x support wand & 1 x fixed center warping during rework and is extremely adju	er height adjustment, prevents PCBs from sagging or ustable to clear parts on bottom of PCB.
Temperature Setting Range	Top Heater: 100° to 328° C (212° - 624° F); Bo	ttom Heater: 100° to 221° C (212° - 430° F)
Precision PCB Holder	Advanced table features micrometer X & Y adjustment, ex and movable clamps for both large and irregula	xtruded board holder arms, spring loaded, with T-slots arly shaped boards with non-uniform edges
Maximum/Minimum PCB Size	Maximum: 610mm x 610mm (24" x 24"); Mir	nimum: N/A arms close down completely.
Maximum/Minimum Component Size	Maximum: 65mm (2.5") x 65mn	n (2.5"); Minimum: 1mm Sq.
Thermocouple Inputs	Four (4) thermocouple inputs insure accurate p (includes 2 K-type	rofile development and real-time monitoring thermocouples)
High Definition Optical Alignment System	Vision Overlay System (VOS) with High Definition (1 dichroic beam-splitting prism, independently contrr Up to 240x zoom capability, with Stal VOS does not require routine calibratio	1080p) color camera, integrated frame grabber, olled LED illumination for component and PCB. ble Zoom and image stabilization. on. (Optical Alignment Kit included)
Motorized Optics Housing	Automatically controlled, retractable optics housing protect	cts Vision Overlay System from dirt and contamination
Quad-Field Imaging	For outsized component alignment, allows up to (and its pads) to be viewed u	o four opposite corners of a large component Inder higher magnification
Single Axis Operation	All operations, including component pick-up, alig completed in a single axis, eliminating risk of com	nment, placement, reflow & active cooling are ponent movement after placement and reflow.
Auxiliary Cooling Fan	Standa	ard
Software	Intuitive, user-friendly, Windows-compatible softwar and execution; No cost upgra	re guides operators through profile development ades on TF 2800 software
Computer System	Windows 10 PC, with wirele	ess mouse and keyboard
Video Monitor	607mm (24") wide screen flat panel monit	or (includes Monitor Arm Mounting Kit)
Video Inputs	USB 3.0	
Maximum Airflow	Self contained pump, PC controll	ed, adjustable up to 30 SLPM
Nitrogen Capability	Nitrogen soldering a	nd cooling ready
Component Nests	Two (2) removable and adjustable Component Nests preparation for vacuum pick-up/placement. Unique co	provided for perfect centering of components, in provided holding system for parts under 5mm Sq.
Heat Focusing, Vented Nozzles	Over 90 nozzles available	
Flux Application Plate	Included; allows for automated flux dipping	
Stencils/Solder Paste Application	Over 145 stencil kits are optionally available (requint into the installat	uires Universal Bracket Kit) and are integrated tion process
PV-65 Pik-Vac Vacuum Wand	Included; provides a manual vacuum pick-up ca 15 minute auto	pability for handling SMDs, incorporates new o-off feature
Warranty	One Year Limite	ed Warranty